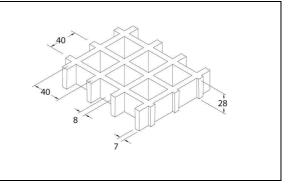


MOLDED GRATINGS

Grating type SCH 40/28_ISO

Mesh	mm	40 x	40	
Clear span	mm	32 x	32	
Height	mm	28		
Bearing bar	mm	8	upper part	
thickness	mm	7	bottom part	
Color	Trans	Translucent green		



	ISOPHTALIC Polyester Resin
Raw materials	Roving glass fiber type "ECR"
	Without inorganic fillers

Standa	rd panels
mm 10	000 x 2000
mm 12	200 x 3000
Weight	kg/m² 15
	± mm 5 panel dimensions
tolerance	

	S	Smooth	Antiskid level R10 V10 norm DIN E51130
Surface	М	Meniscus	Antiskid level R13 V10 norm DIN E51130
	Α	Quartz	Antiskid level R13 V10 norm DIN E51130

Ageing	resistance

Ageing test made with UV lamp according to ASTM G154-06 and passed with 5 points on the gray range and without evident defects (test made with 1500 hours of exposure to 4 hours alternate cycles at a UV temperature of 60°C and 4 hours at a condensed temperature of 50°C irradiated by UVB 313 nm lamp, radiance 0,71 W/m²)

After the exposure to heat, cold and humidity cycles according to UNI EN ISO 9142/04 norm (n° 21 cycles type D3) there is no evidence of defects



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SCH 40/28_ISO

20.05.2009

Rev. 2

COMPANY
WITH QUALITY MANAGEMENT
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LOADS

MAXIMUM SUGGESTED LOADS

Type of support On the line of the two ends of the panel	Type of support	Тур
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Limits determined by	Deflection (load sagging)			
the maximum deflection admitted is 1/100 of the distance between the supports				

DISTRIBUTED LOAD		CONCENTRATED LOAD	
Distance between supports	Load with deflection equal to 1/100	Distance between supports	Load with deflection equal to 1/100
[cm]	[kg/m²]	[cm]	[kg/m]
50	2600	50	800
70	950	70	400
90	450	90	250
110	200	110	150

Limits determined by	Admitted stresses (stress determined by the load)					
the maximum admitted stress is 1/5 of the breakdown stress						
(safety coefficient is equal to 5 – the breakdown stress is 5 times the specified load)						

DISTRIBUTED LOAD		CONCENTRATED LOAD	
Distance between supports [cm]	Maximum admitted load	Distance between supports [cm]	Maximum load admitted [kg/m]
50 70	6350 3250	50 70	1550 1100
90	1950	90	850
110	1300	110	700

The information specified in the above table is to be considered as an average value and variations may reach a ±15%.

The above characteristics are meant as reference values for standard material. Even if they are not to be considered as guaranteed characteristics they are based on our experience and are supplied in good faith.



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